

## Hilmar™ 8610 High Gel Whey Protein Concentrate

Hilmar™ 8610 is an 80% whey protein concentrate specially designed to improve texture in an array of products, including protein bars, bakery, meat and surimi. It is derived from fresh, sweet dairy whey processed by a special cross-flow filtration process.

### FEATURES / BENEFITS


- Texture Modifier
- Flour Replacement for “Low Carb” Products
- Egg Replacement
- Heat Stable
- Strong Gelling Characteristics
- Outstanding Emulsification
- Highly Soluble
- Minimal Carbohydrate Levels
- Low Glycemic Index
- Bland Flavor Profile
- High Digestibility
- Superior Protein Source
- Excellent Amino Acid Profile
- Low Mineral Content
- Non GMO (our products are not manufactured with genetically engineered components)

### NUTRITIONAL VALUES

Composition	Typical	Specification	Test Method
Protein (% dry basis)	83.5	82.0 min	Calculation
Protein (% as is)	80.0	78.0 min	AOAC
Lactose (%)	5.0		AOAC
Fat (%)	5.0	6.5 max	AOAC
Moisture (%)	4.0	6.0 max	AOAC
Ash (%)	3.4	6.0 max	AOAC
pH		6.5-7.5	10% Sol. at 20°C
Scorched Particles (mg/25g)	7.5	7.5	SMEDP

Microbiology	Specification	Test Method
APC (CFU/g)	10,000 max	AOAC
Coliforms (CFU/g)	<10	AOAC
<i>E. Coli</i> (CFU/g)	<10	AOAC
Salmonella (750g)	Negative	AOAC
Yeast (CFU/g)	50 max	AOAC
Mold (CFU/g)	50 max	AOAC
Coagulase Positive Staph (CFU/g)	<10	AOAC
Listeria (25g)	Negative	AOAC

### FOOD SAFETY & CERTIFICATION

- Produced in a GFSI-Certified Facility
- Kosher  and Halal Certified
- EU Compliant

Other Nutritional Information	Typical
Cholesterol (mg/100g)	220
Total Calories (Kcal/100g)	385
Biological Value (BV)	104
PDCAAS	1
Protein Efficiency Ratio (PER)	3.2
Net Protein Utilization (NPU)	92
Protein Digestibility	95

### MINERALS

	Typical
Sodium (mg/100g)	800
Calcium (mg/100g)	220
Potassium (mg/100g)	450
Phosphorus (mg/100g)	320
Magnesium (mg/100g)	25
Chloride (mg/100g)	150
Iron (mg/100g)	0.8



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## TYPICAL AMINO ACID PROFILE

*Amino acids represented as g/100g of product*

Alanine	4.1
Arginine	2.4
Aspartic Acid	8.8
Cystine/Cysteine	1.9
Glutamic Acid	14.3
Glycine	1.6
Histidine	1.5
Hydroxyproline	<0.1
Isoleucine*□	5.3
Leucine*□	8.5
Lysine*	7.9
Methionine*	1.8
Phenylalanine*	2.7
Proline	5.0
Serine	4.2
Threonine*	5.7
Tryptophan*	1.7
Tyrosine	2.7
Valine*□	4.5

\* Essential Amino Acids    □ Branched-Chain Amino Acids (BCAA)

## TYPICAL FATTY ACID PROFILE

*Fatty acids represented as g/100g of product*

Saturated Fatty Acid	2.00
Monounsaturated Fatty Acid	1.00
Polyunsaturated Fatty Acid	0.25
Trans Fatty Acid	0.15

## PHYSICAL CHARACTERISTICS

Hilmar™ 8610 is a spray-dried, cream-colored powder, with a bland flavor profile. It is homogeneous, free flowing and non-caking.

## PACKAGING

44.09 lb. (20 kg) heat-sealed, multi-wall kraft bag with inner polyethylene bag liner. Twenty-four bags per pallet.

## STORAGE / SHELF LIFE

Shelf life is two years from the date of manufacture in its original sealed packaging, through ideal storage conditions, which include temperatures below 25° C, relative humidity lower than 75%, and an odor-free environment. Stocks should be used in rotation, preferably within twelve months.

## RECOMMENDED LABEL

Whey Protein Concentrate

## ORDERING INFORMATION

PART CODE	SHIPPING POINT
200019	Hilmar, CA USA

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We deliver the promise of dairy.<sup>SM</sup>